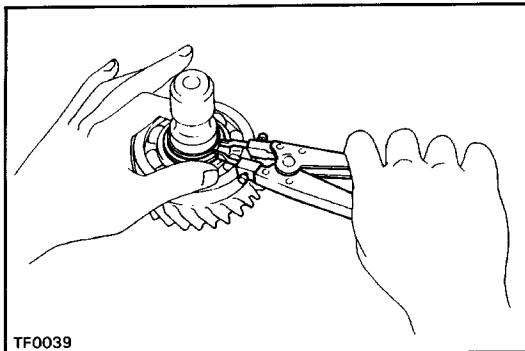
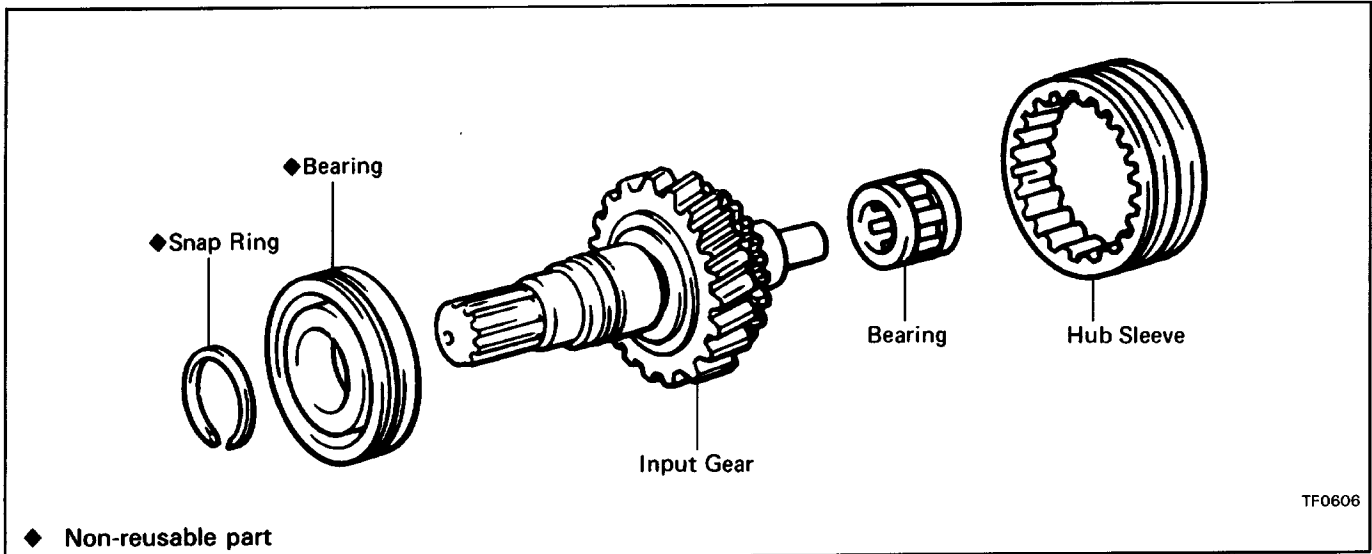


# COMPONENT PARTS

## Input Gear

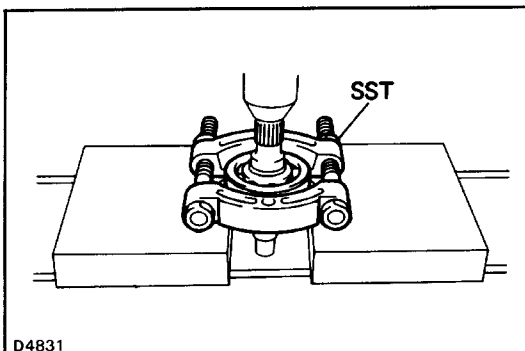
### COMPONENTS



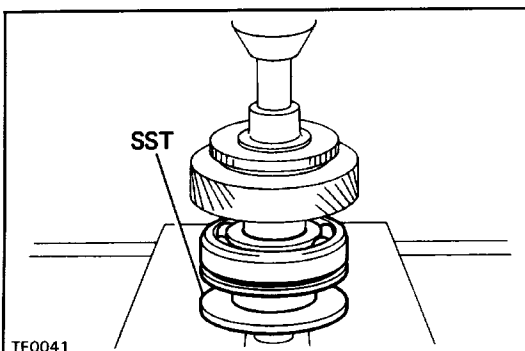
## REPLACEMENT OF BEARING

### IF NECESSARY, REPLACE INPUT GEAR BEARING

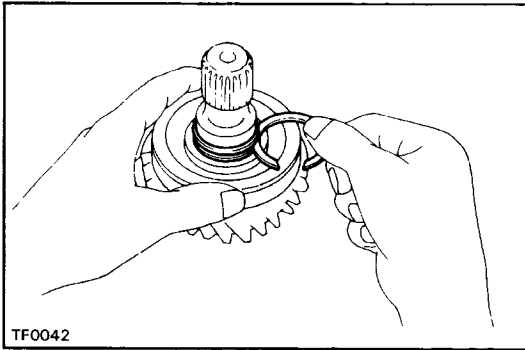
(a) Using snap ring pliers, remove the snap ring.



(b) Using SST and a press, remove the bearing.  
SST 09950-00020



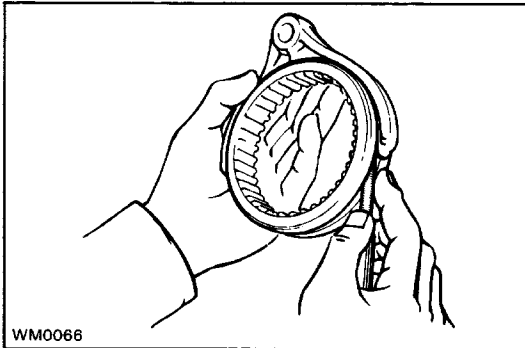
(c) Using SST, press in a new bearing.  
SST 09316-60010 (09316-00070)



(d) Select a snap ring that will allow minimum axial play and install it on the shaft.

**Maximum play: 0.15 mm (0.0059 in.)**

Mark	Thickness	mm (in.)
1	2.05 – 2.10	(0.0807 – 0.0827)
3	2.15 – 2.20	(0.0846 – 0.0866)
5	2.25 – 2.30	(0.0886 – 0.0906)



## INSPECTION OF HUB SLEEVE AND SHIFT FORK MEASURE

### CLEARANCE OF SHIFT FORK AND HUB SLEEVE

Using a feeler gauge, measure the clearance between the hub sleeve and shift fork.

**Maximum clearance: 1.0 mm (0.039 in.)**

If the clearance exceeds the limit, replace the shift fork or hub sleeve.