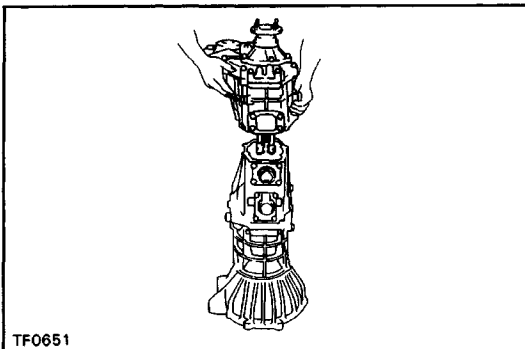


## INSTALLATION OF TRANSFER

### 1. INSTALL TRANSFER AND PROPELLER SHAFT UPPER DUST COVER TO TRANSMISSION WITH NEW GASKET

(a) Shift the two shift fork shafts to the high-four position.

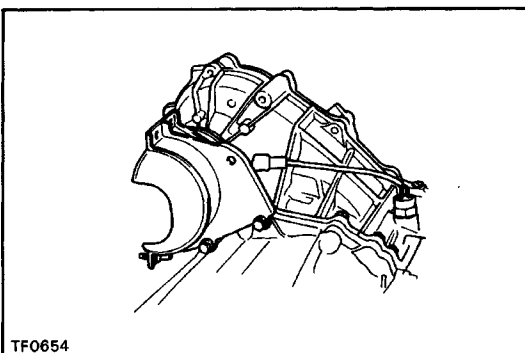


(b) Apply MP grease to the adaptor oil seal.

(c) Place a new gasket to the transfer adaptor.

(d) Install the transfer to the transmission.

HINT: Take care not to damage the oil seal by the input gear spline when installing the transfer.



(e) Install and torque the bolts with the propeller shaft upper dust cover.

**Torque:**

**W56 39 N-m (400 kgf-cm, 29 ft-lbf)**

**R 150F, G58, A340F**

**37 N-m (380 kgf-cm, 27 ft-lbf)**

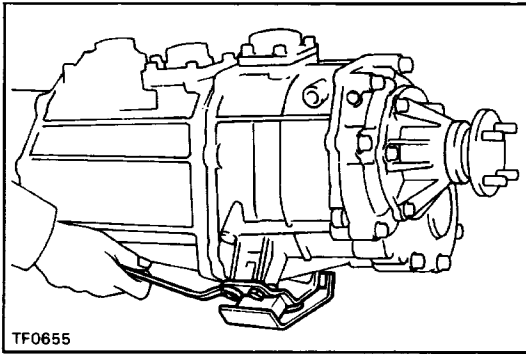
(f) Install the dust cover bolt to the bracket.

**Torque:**

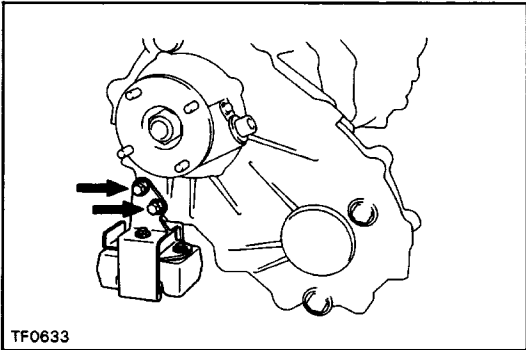
**R 150F, G58, A340F**

**23 N-m (230 kgf-cm, 17 ft-lbf)**

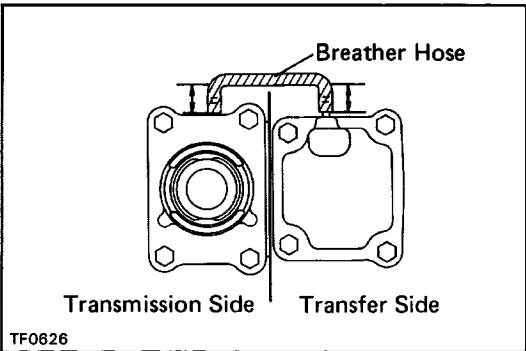
**W56 39 N-m (400 kgf-cm, 29 ft-lbf)**



**2. INSTALL ENGINE REAR MOUNTING**  
 Torque: 25 N-m (260 kgf-cm, 19 ft-lbf)



**3. (Regular Cab w/ VF 1 A Type Transfer)**  
**INSTALL DYNAMIC DAMPER**  
 Torque: 37 N-m (380 kgf-cm, 27 ft-lbf)



**4. (22R-EIG58, A340F)**  
**INSTALL BREATHER HOSE**

Connect the breather hose for transfer upper cover and transmission control retainer as shown.

**Hose depth: 13 mm (0.51 in.)**

**5. INSTALL TRANSFER WITH TRANSMISSION**

MT – See pages MT-14 to 25.

AT – See pages [AT-210](#) and 211.

**6. FILL TRANSMISSION AND TRANSFER WITH OIL**

MT – See page MT-24.

AT – See page [AT-181](#).

**7. PERFORM ROAD TEST**

Check for abnormal noise and smooth operation.